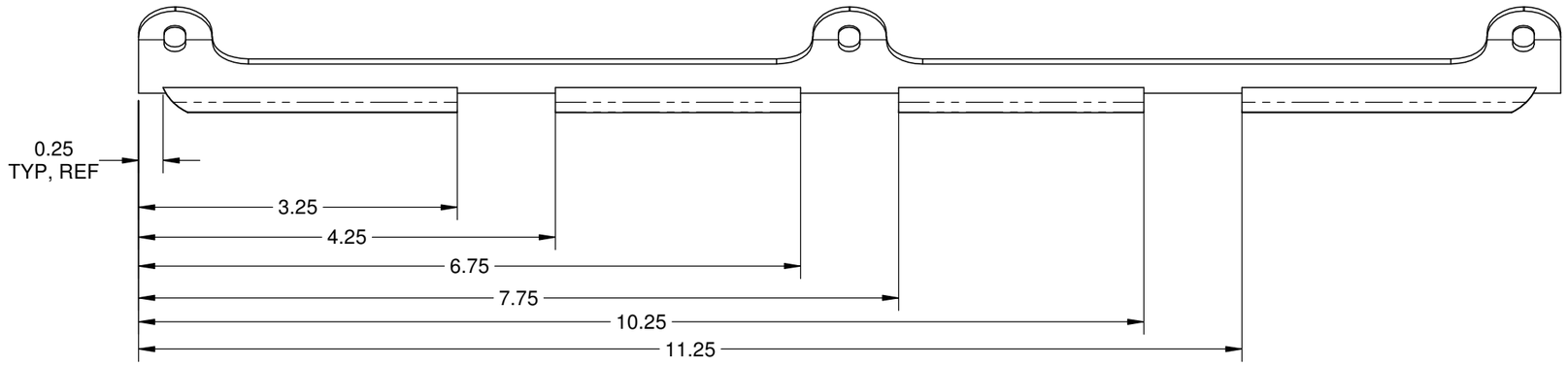
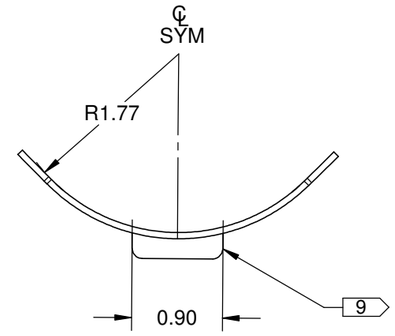
| ITEM | QTY -041 | P/N | DESCRIPTION |
|---|---|---|---|
| | X | D4918-041 | WEARPLATE ASSEMBLY |
| | | | |
| 1 | 1 | D4918-1 | WEARPLATE |
| 2 | A/R | 2059B | HARDCOAT |




## D4918-041 WEARPAD ASSY

NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL PER AMS 5513 OR AMS 5524,
16 GAUGE (0.063 THICK), (REF. DART SPEC. M304S16GA)
2) FINISH: POWDER COAT "GREY SANDTEX" (4.3.5.6) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4918-X" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 0.67 lbs
8) WELD PER QSI 004
9) APPLY 2 LAYERS OF 2059B HARDCOAT WELDS TO WITHIN 0.25 OF WEARPAD ENDS 0.19 TO 0.25 THICK UNLESS OTHERWISE INDICATED

WORK IN PROGRESS

| REV. | DESCRIPTION | BY | DATE |
|---|---|---|---|
| A | NEW ISSUE | DW | 13.07.08 |

Revision Table

| | |
|---|---|
| DESIGN | DW |
| DRAWN | DW |
| CHECKED | DB |
| MFG. APPR. | |
| APPROVED | |
| DE APPR. | |
| DATE | 13.07.08 |

**DART AEROSPACE LTD**
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D4918 REV. PA1
SHEET 1 OF 2

TITLE WEAR PAD ASSEMBLY
SCALE NTS

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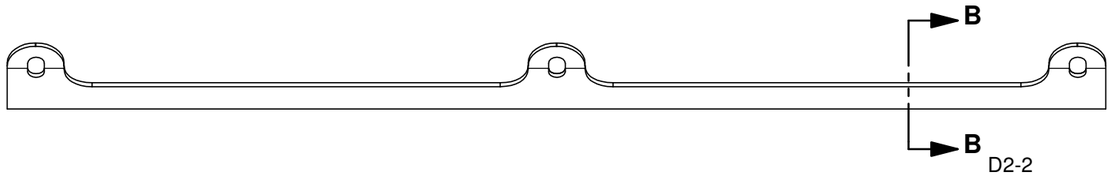
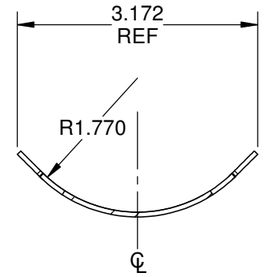
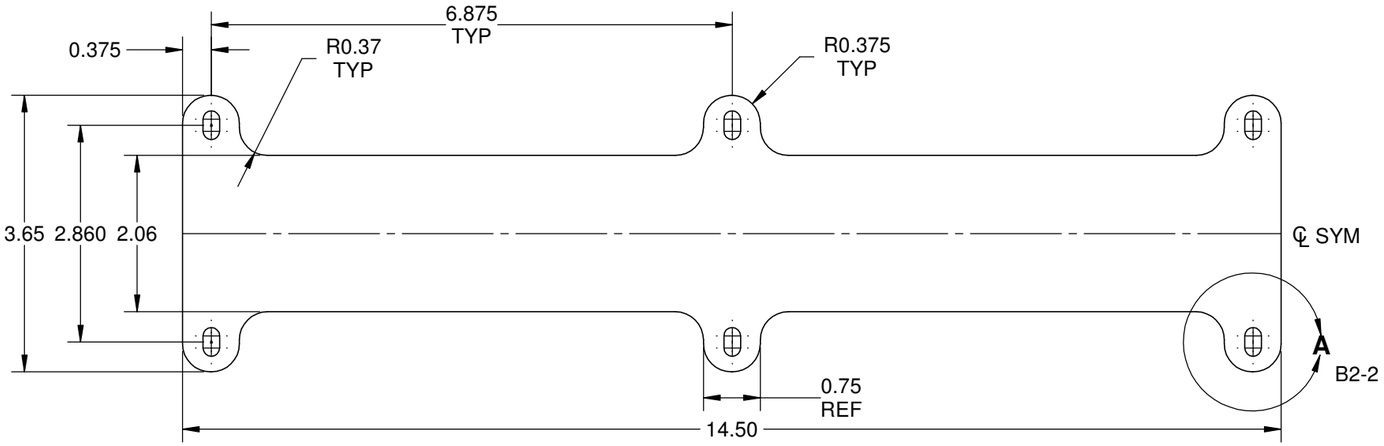


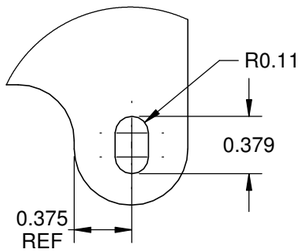

**D4918-1 WEARPAD**
(MAKE FROM D4918-1F)




**SECTION B-B**
SCALE 2X D4-2




**D4918-1F WEARPAD**
FLAT PATTERN




**DETAIL A**
SCALE 2X B4-2

WORK IN PROGRESS

| | | |
|---|---|---|
| DESIGN | DW | **DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA |
| DRAWN | DW | |
| CHECKED | DB | DRAWING NO. D4918 REV. PA1 |
| MFG. APPR. | | SHEET 2 OF 2 |
| APPROVED | | TITLE WEAR PAD ASSEMBLY SCALE NTS |
| DE APPR. | | |
| DATE 13.07.08 | | |

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